

# Specification of Thermoelectric Module

## TES1-04157CH9.5

### Description

The 41 couples, 22.5mm x 17.5mm size module is a single stage module which is made of our high performance ingot to achieve superior cooling performance and larger delta Tmax, is designed for superior cooling and heating applications. Beyond the standard below, we can design and manufacture the custom made module according to your special requirements.

### Features

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

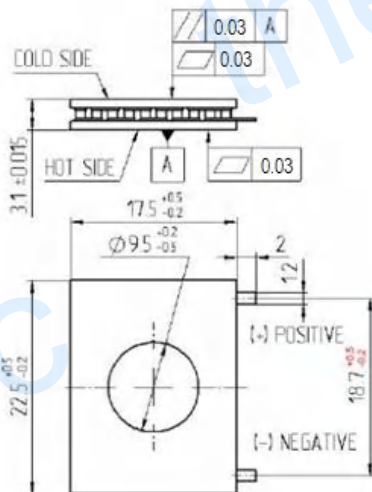
### Application

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

### Performance Specification Sheet

|                            |      |      |   |
|----------------------------|------|------|---|
| Th (°C)                    | 27   | 50   | Hot side temperature at environment: dry air, N <sub>2</sub>  |
| DT <sub>max</sub> (°C)     | 70   | 79   | Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side |
| U <sub>max</sub> (Voltage) | 5.1  | 5.5  | Voltage applied to the module at DT <sub>max</sub>  |
| I <sub>max</sub> (Amps)    | 5.7  | 5.7  | DC current through the modules at DT <sub>max</sub>   |
| Q <sub>Cmax</sub> (Watts)  | 18.7 | 20.1 | Cooling capacity at cold side of the module under DT=0 °C   |
| AC resistance (Ohms)       | 0.70 | 0.75 | The module resistance is tested under AC  |
| Tolerance (%)              | 10%  |      | For thermal and electricity parameters  |

### Geometric Characteristics Dimensions in millimeters



### Manufacturing Options

#### A. Solder:

1. T100: BiSn (T<sub>melt</sub>=138°C)
2. T200: CuAgSn (T<sub>melt</sub> = 217°C)
3. T240: SbSn (T<sub>melt</sub> = 240°C)

#### C. Ceramics:

1. Alumina (Al<sub>2</sub>O<sub>3</sub>, white 96%)
2. Aluminum Nitride (AlN)

#### B. Sealant:

1. NS: No sealing (Standard)
2. SS: Silicone sealant
3. EPS: Epoxy sealant

#### D. Ceramics Surface Options:

1. Blank ceramics (not metalized)
2. Metalized

### Ordering Option

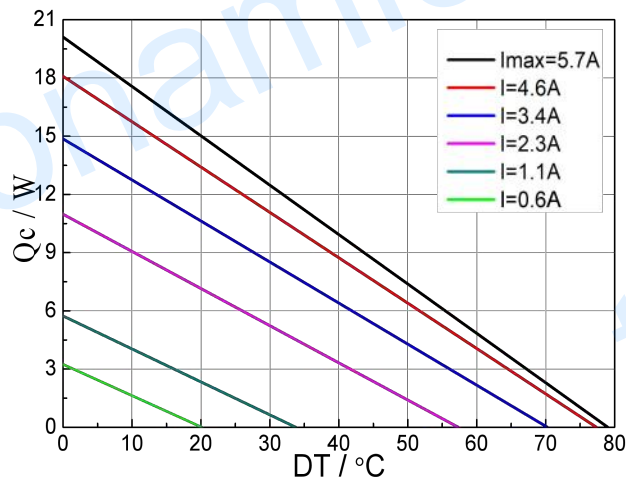
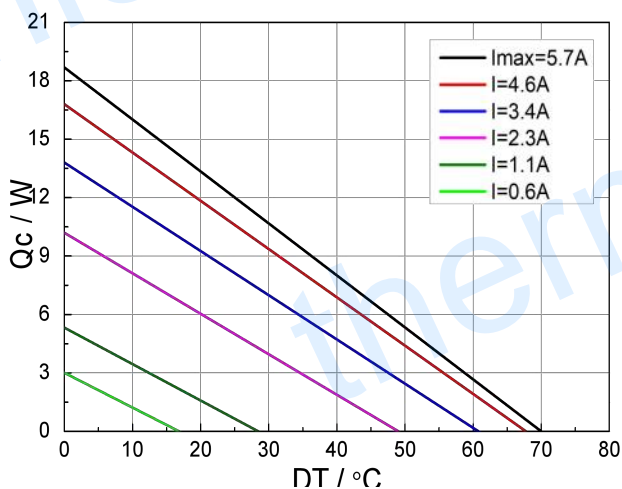
| Suffix | Thickness H (mm) | Flatness/ Parallelism (mm) | Lead wire length(mm)<br>Standard/Optional length |
|--------|------------------|----------------------------|--|
| TF     | 0:3.1± 0.10      | 0: 0.05/0.05               | No wire /Specify                                 |
| TF     | 1:3.1± 0.03      | 1: 0.03/0.03               | No wire /Specify                                 |

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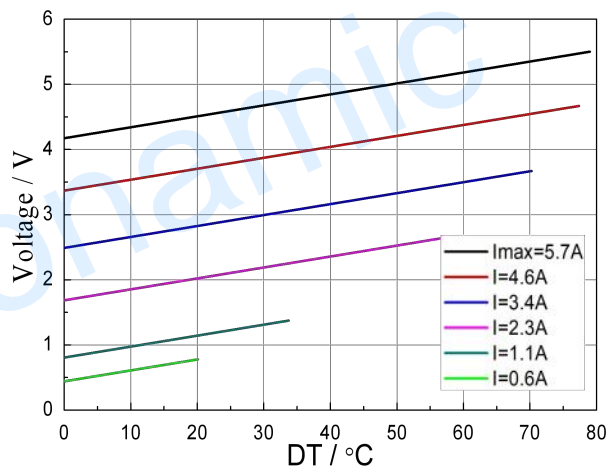
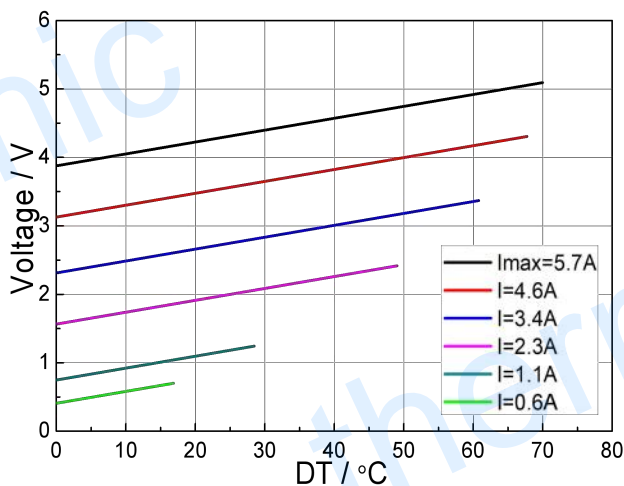
## TES1-04157CH9.5

**Performance Curves at Th=27 °C**

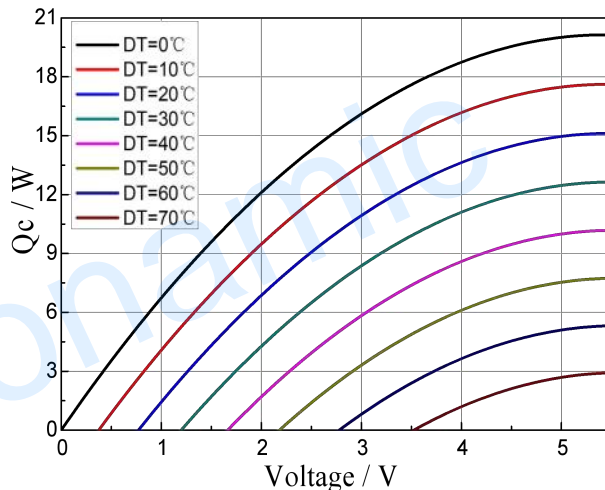
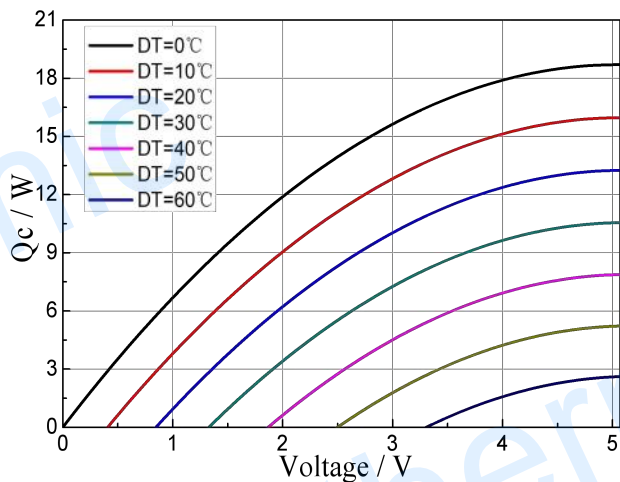
**Performance Curves at Th=50 °C**



Standard Performance Graph  $Q_c = f(DT)$



Standard Performance Graph  $V = f(DT)$

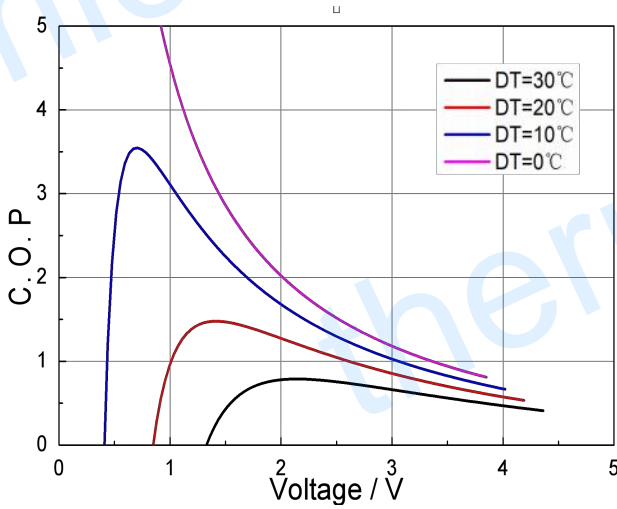


Standard Performance Graph  $Q_c = f(V)$

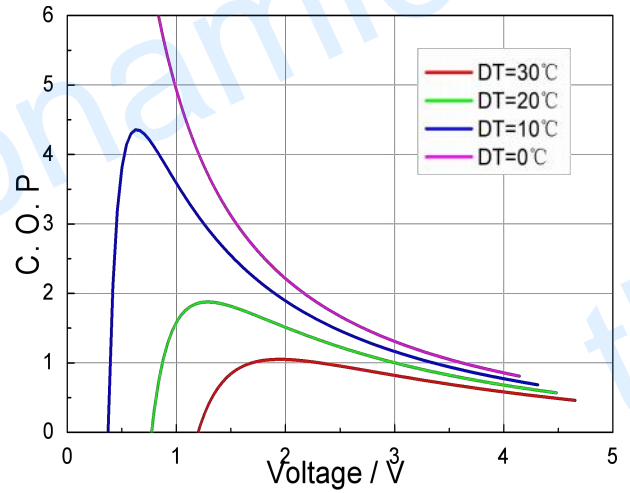
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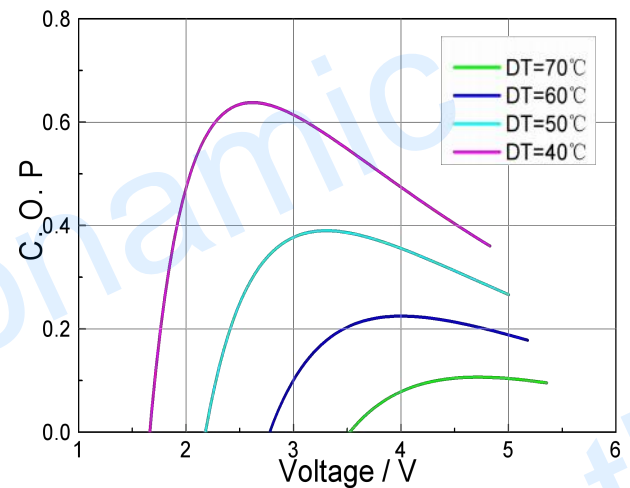
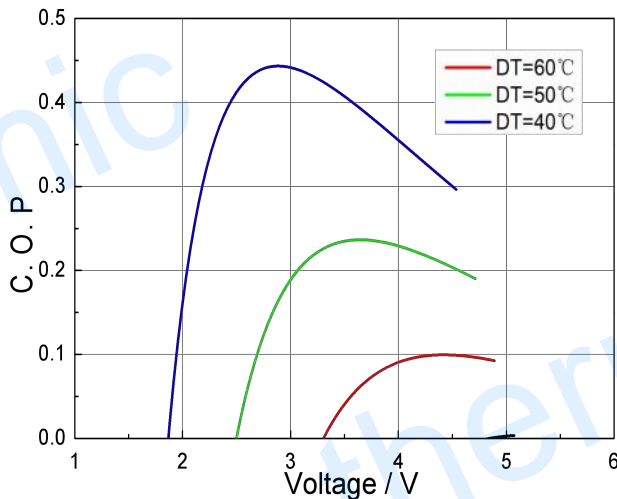
#### Performance Curves at Th=27 °C



#### Performance Curves at Th=50 °C



Standard Performance Graph COP = f(V) of  $\Delta T$  ranged from 0 to 30 °C



Standard Performance Graph COP = f(V) of DT ranged from 40 to 60/70 °C

**Remark:** The coefficient of performance (COP) is the cooling power  $Q_c$ /Input power ( $V \times I$ ).

#### Operation Caution

- Cold side of the module stucked on the object being cooled
- Hot side of the module mounted on a heat radiator
- Operation below  $I_{max}$  or  $V_{max}$
- Work under DC

**Note:** All specifications subject to change without notice.