

## Specification of Thermoelectric Module

### TEFC1-03520-T280-TF00-AIN-Au

#### Description

The 35 couples, 6mm x 12mm size module is a single stage module which is made of our high performance ingot to achieve superior cooling performance and 70°C or larger delta Tmax, is designed for superior cooling and heating applications. Beyond the standard below, we can design and manufacture the custom made module according to your special requirements.

#### Features

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

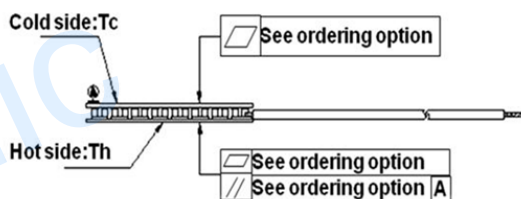
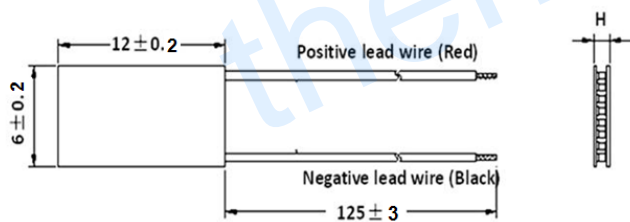
#### Application

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

#### Performance Specification Sheet

Th ( °C )	27	50	Hot side temperature at environment: dry air, N <sub>2</sub>
DT <sub>max</sub> ( °C )	70	79	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
U <sub>max</sub> (Voltage)	4.34	4.69	Voltage applied to the module at DT <sub>max</sub>
I <sub>max</sub> (Amps)	2.2	2.2	DC current through the modules at DT <sub>max</sub>
Q <sub>Cmax</sub> (Watts)	6.16	6.64	Cooling capacity at cold side of the module under DT=0 °C
AC resistance (Ohms)	1.50	1.62	The module resistance is tested under AC
Tolerance (%)	± 10		For thermal and electricity parameters

#### Geometric Characteristics Dimensions in millimeters



#### Manufacturing Options

##### A. Solder:

T280: AuSn (Tmelt=280 °C)

##### B. Sealant:

NS: No sealing

##### C. Ceramics:

Aluminum Nitride (AlN)

##### D. Ceramics Surface Options:

Hot side: Metalized (Au plating)

Cold side: Metalized (Au plating)

#### Ordering Option

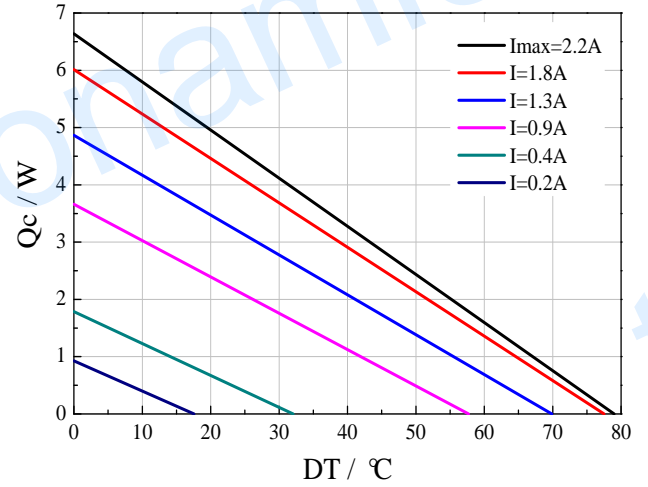
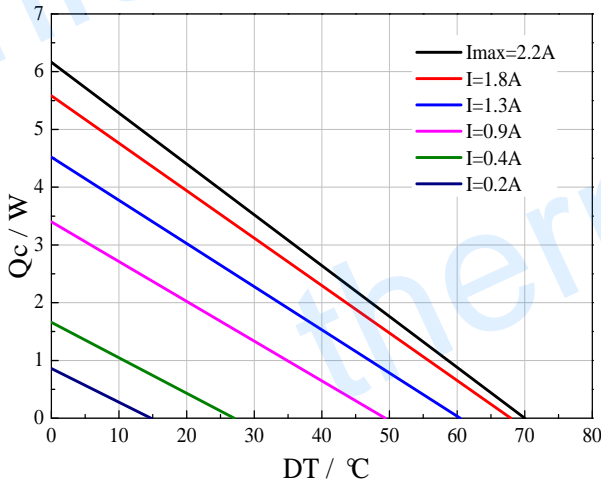
Suffix	Thickness H (mm)	Flatness/ Parallelism (mm)	Lead wire length(mm) Standard/Optional length
TF	0:1.6±0.1	0: 0.05/0.05	125 ±3/Specify

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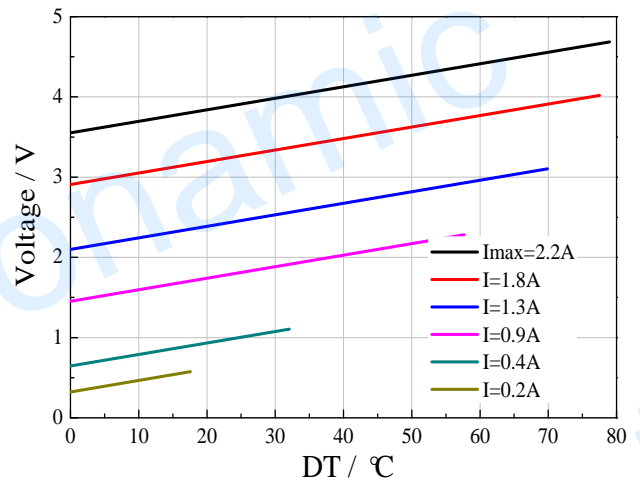
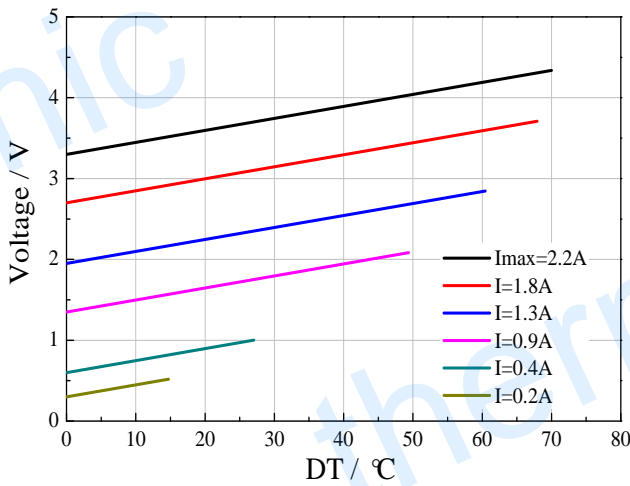
## TEFC1-03520-T280-TF00-AIN-Au

### Performance Curves at Th=27 °C

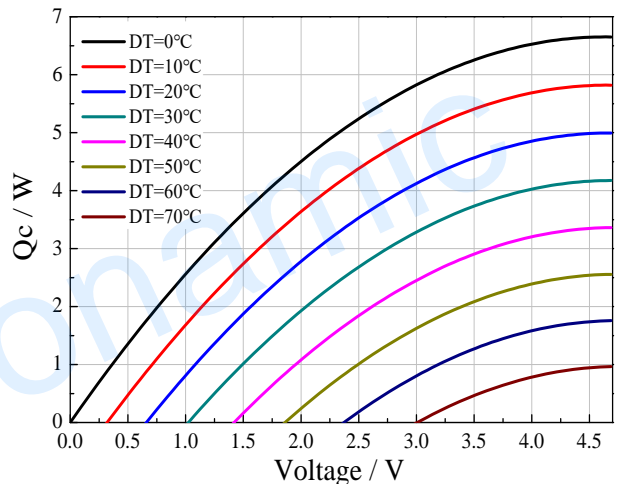
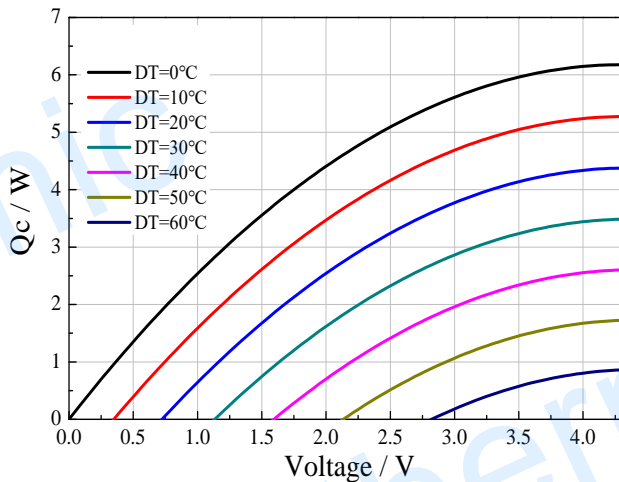
### Performance Curves at Th=50 °C



Standard Performance Graph  $Q_c = f(DT)$



Standard Performance Graph  $V = f(DT)$

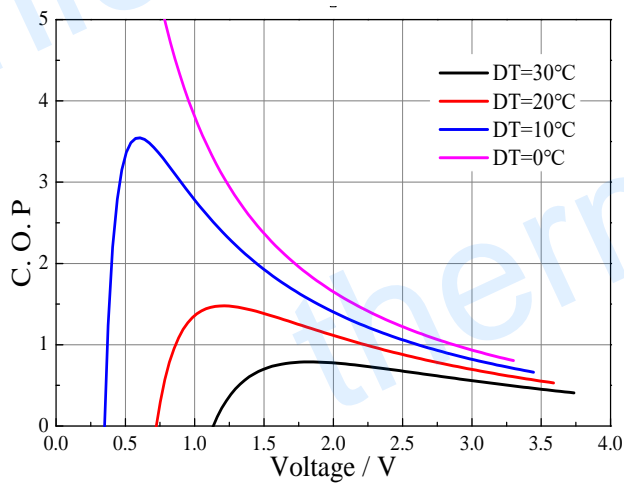


Standard Performance Graph  $Q_c = f(V)$

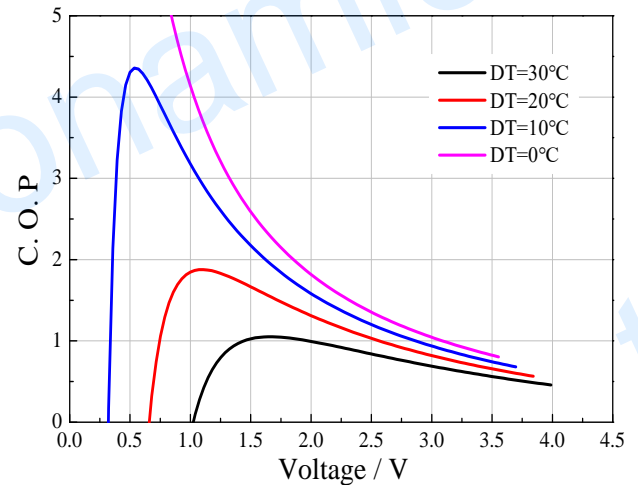
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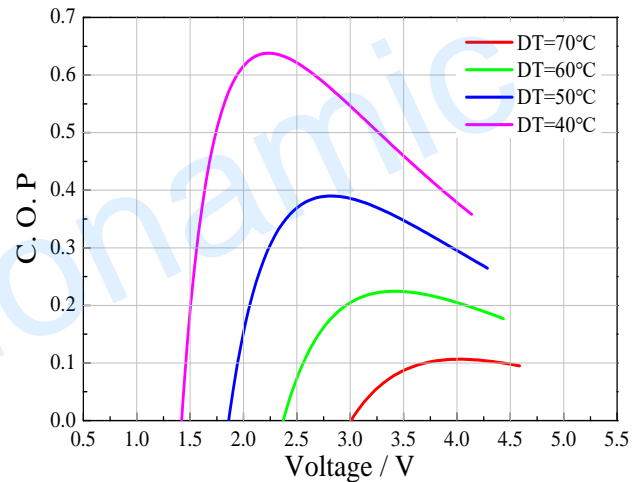
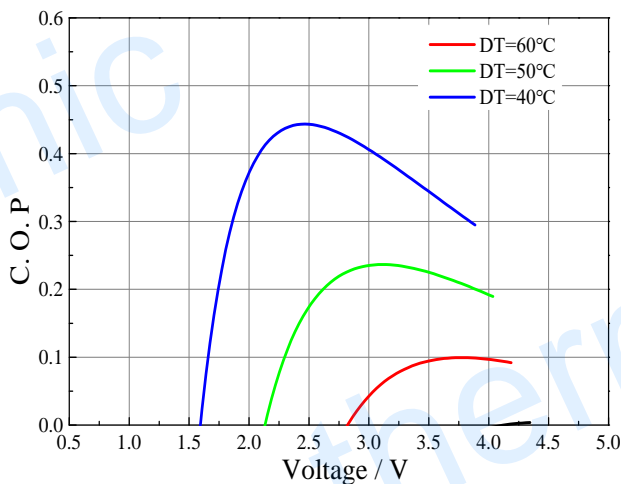
#### Performance Curves at Th=27 °C



#### Performance Curves at Th=50 °C



Standard Performance Graph COP = f(V) of DT ranged from 0 to 30 °C



Standard Performance Graph COP = f(V) of DT ranged from 40 to 60/70 °C

**Remark:** The coefficient of performance (COP) is the cooling power  $Q_c$ /Input power ( $V \times I$ ).

#### Operation Caution

- Attach the cold side of module to the object to be cooled
- Attach the hot side of module to a heat radiator for heat dissipating
- Operation below  $I_{max}$  or  $V_{max}$
- Work under DC

**Note:** All specifications subject to change without notice.