

# Specification of Thermoelectric Module

## TEFC1-02306P

### Description

The 23 couples, 3.8 mm× 5.04/6.04mm size porch type module which is made of selected high performance ingot to achieve superior cooling performance and greater delta T up to 74 °C, designed for superior cooling and heating up to 100/200 °C applications. If higher operation or processing temperature is required, please specify, we can design and manufacture the custom made module according to your special requirements.

### Features

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

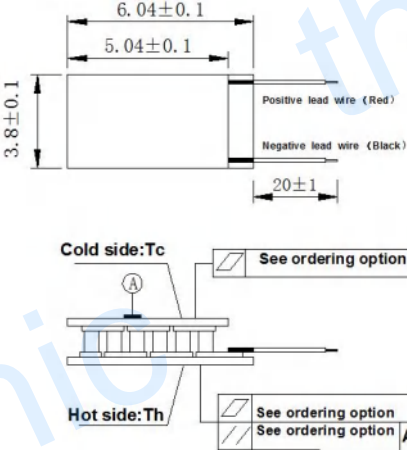
### Application

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

### Performance Specification Sheet

Th (°C)	27	50	Hot side temperature at environment: dry air, N <sub>2</sub>
DT <sub>max</sub> (°C)	74	83	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
U <sub>max</sub> (Voltage)	3.03	3.26	Voltage applied to the module at DT <sub>max</sub>
I <sub>max</sub> (amps)	0.6	0.6	DC current through the modules at DT <sub>max</sub>
Q <sub>Cmax</sub> (Watts)	1.16	1.27	Cooling capacity at cold side of the module under DT=0 °C
AC resistance (ohms)	3.8	4.1	The module resistance is tested under AC
Tolerance (%)	10%		For thermal and electricity parameters

### Geometric Characteristics Dimensions in millimeters



### Manufacturing Options

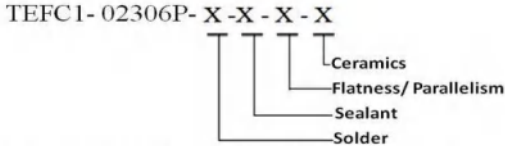
- |   |                                     |
|---|-------------------------------------|
| <b>A. Solder:</b>                                       | <b>B. Sealant:</b>                  |
| 1. T100: BiSn (Tmelt=138°C)                             | 1. NS: No sealing (Standard)        |
| 2. T200: CuAgSn (Tmelt = 217°C)                         | 2. SS: Silicone sealant             |
| 3. T240: SbSn (Tmelt = 240°C)                           | 3. EPS: Epoxy sealant               |
| <b>C. Ceramics:</b>                                     | <b>D. Ceramics Surface Options:</b> |
| 1. Alumina (Al <sub>2</sub> O <sub>3</sub> , white 96%) | 1. Blank ceramics (not metalized)   |
| 2. Aluminum Nitride (AlN)                               | 2. Metalized                        |

### Ordering Option

Suffix	Thickness H (mm)	Flatness/ Parallelism (mm)	Lead wire length(mm) Standard/Optional length
TF	0:2.0 ± 0.1	0: 0.03/0.03	20±1/Specify
TF	1:2.0 ± 0.03	1: 0.015/0.015	20±1/Specify

Eg. TF11: Thickness 2.0 ± 0.03 (mm) and Flatness 0.015/0.015 (mm)

### Naming for the Module



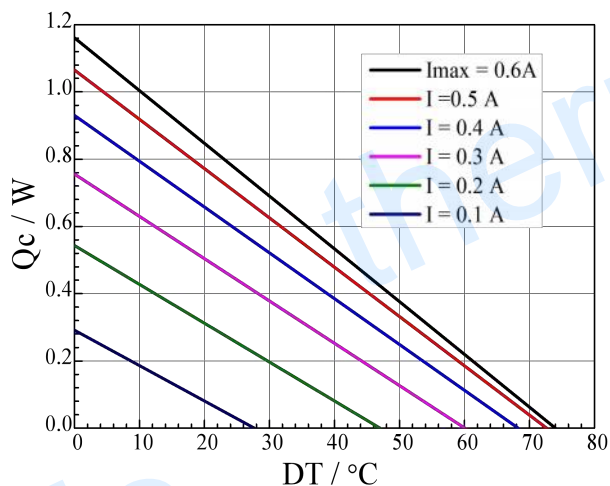
TEFC1-02306P-T100-NS-TF11-AIO  
T100: BiSn (Tmelt=138°C)  
NS: No sealing

AIO: Alumina, white 96%

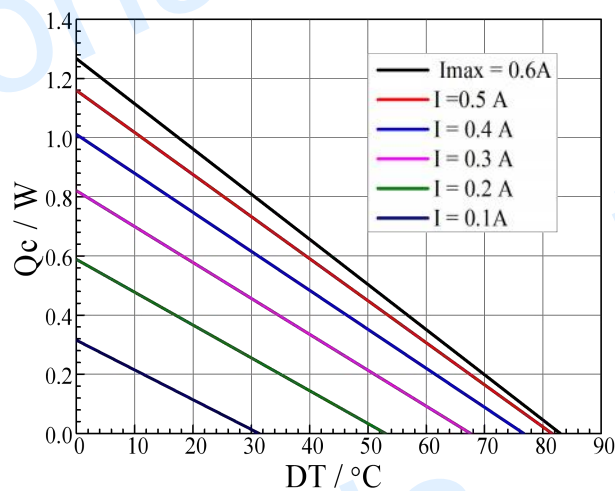
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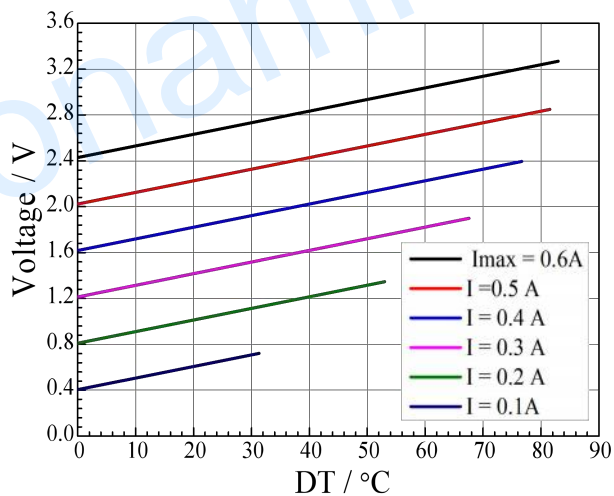
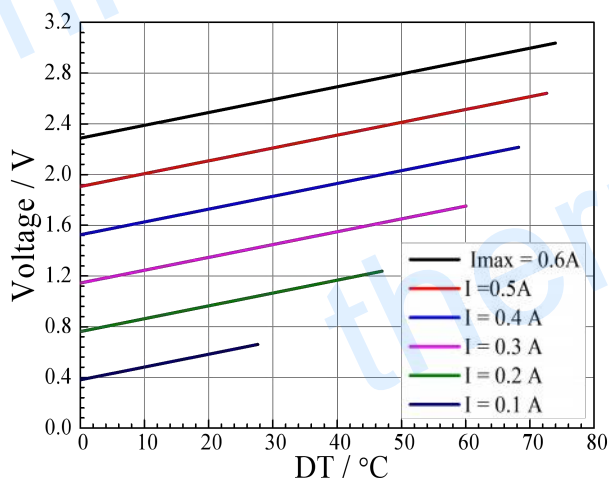
Performance Curves at  $T_h=27\text{ }^\circ\text{C}$



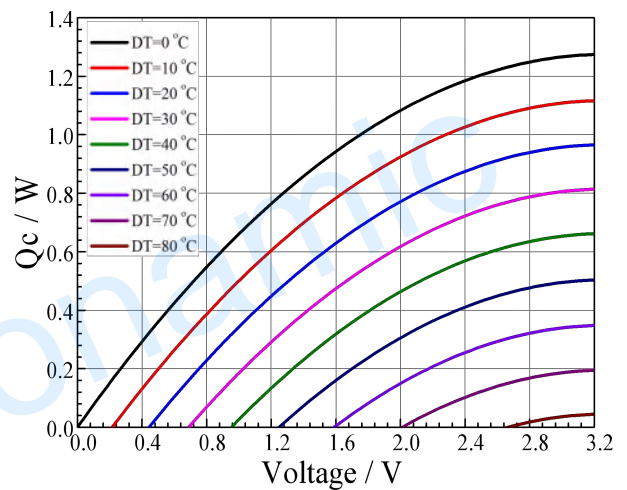
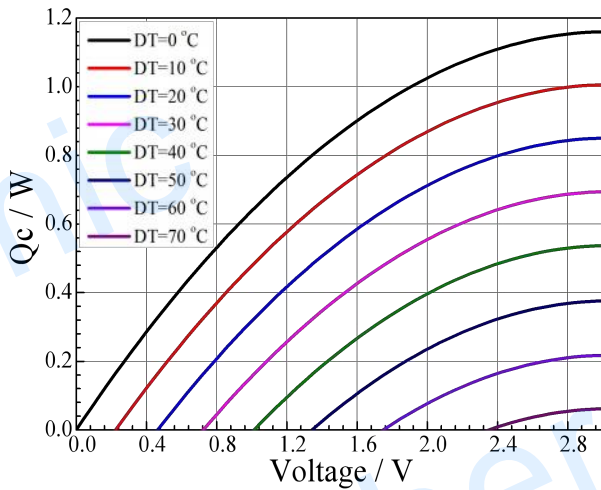
Performance Curves at  $T_h=50\text{ }^\circ\text{C}$



Standard Performance Graph  $Q_c = f(DT)$



Standard Performance Graph  $V = f(DT)$

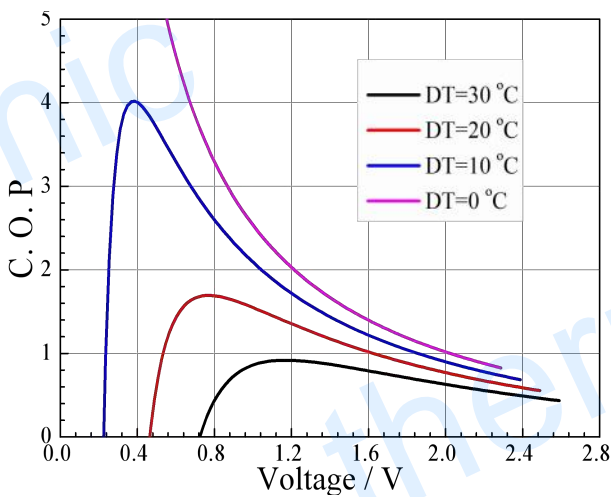


Standard Performance Graph  $Q_c = f(V)$

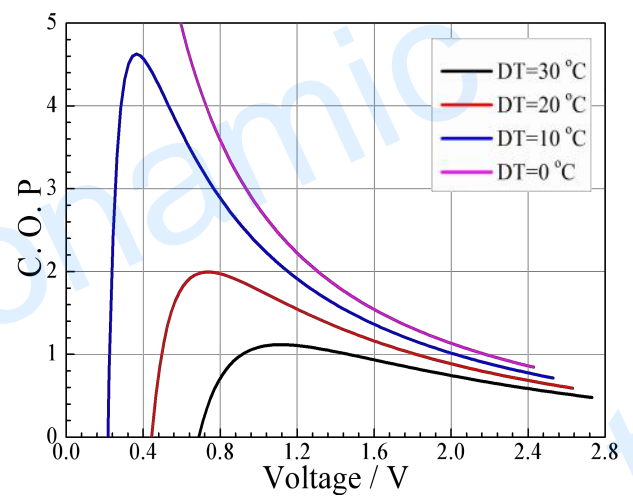
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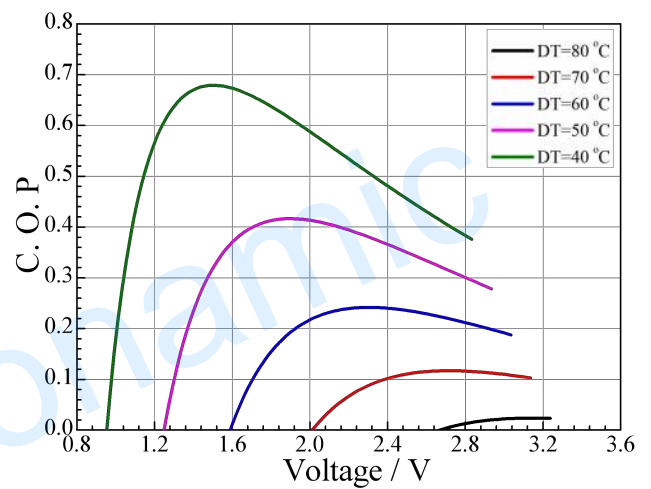
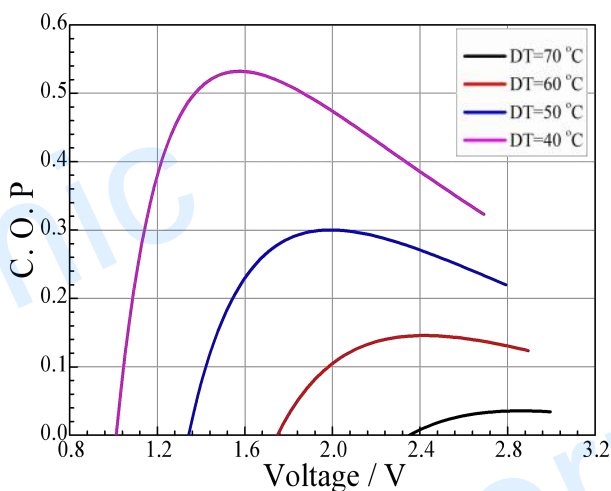
### Performance Curves at $T_h = 27\text{ °C}$



### Performance Curves at $T_h = 50\text{ °C}$



Standard Performance Graph COP = f(V) of DT ranged from 0 to 30 °C



Standard Performance Graph COP = f(V) of DT ranged from 40 to 70/80 °C

**Remark:** The coefficient of performance (COP) is the cooling power  $Q_c$ /Input power ( $V \times I$ ).

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## **Operation Cautions**

- Attach the cold side of module to the object to be cooled
- Attach the hot side of module to a heat radiator for heat dissipating
- Operation below  $I_{\max}$  or  $V_{\max}$
- Work under DC

**Note:** All specifications subject to change without notice.

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